

ABSTRACT OF THE DISCLOSURE

An electrophotographic apparatus comprises a photosensitive member, exposing means, and cleaning means for cleaning a residual developer from the photosensitive member, which comprises a cleaning brush brought into contact with the photosensitive member. In this case, if a brush density of the cleaning brush is  $D$  (number/mm<sup>2</sup>), and an area of a pixel of an electrostatic image is  $S$  (mm<sup>2</sup>/dot),

5  $D \times S \geq 0.06$  and  $D \leq 200$  are satisfied. Thus, an image forming apparatus is provided, in which cleaning stability is improved by uniformly scraping off and dispersing the transfer residual developer from the photosensitive member.

10